



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

K642-511
Job Sheet 180940



Part No: K642-511

Job Qty: 2 ea

Part Name: Saddle 642-511



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/18/18

Job Tracking No:

Due Date: 7/31/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV Q SHEETS 33-34 IPP Rev:A 07.06.05 new issue EC IPP Rev.B 08.02.05 , Per ECN1080P LL

Ship Via:

6017

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	7/31/18	7/31/18	0.00	0.00	Start Up Stores/Pkg-2		
110	Packaging	2 pcs	7/31/18	7/31/18	0.00	0.00	Packaging1-5		
120	QC	2 pcs	7/31/18	7/31/18	0.00	0.00	QC4		
125	DC	2 pcs	7/31/18	7/31/18	0.00	0.00	DC		
130	Packaging	2 pcs	7/31/18	7/31/18	0.00	0.00	Packaging3-2		
140	QC21-FG	2 Ea	7/31/18	7/31/18	0.00	0.00	QC21		

Part Op 125 - Create White labels per PPP K642-511 CHG005

Descriptions: 130 - Identify and pack for shipping as per PPP K642-511 Location: _____

DAS
21
9-89

OCT 26 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C35A	Bolt	6 Ea (3 ea)	90-Start up Operation	FM135470
AN3C36A	Bolt	18 Ea (9 ea)	90-Start up Operation	FM137044-1
AN3C41A	Bolt	16 Ea (8 ea)	90-Start up Operation	5004930
AN4C6A	Bolt	24 Ea (12 ea)	90-Start up Operation	5092427
AN5C11A	Bolt	16 Ea (8 ea)	90-Start up Operation	5006317
AN5C12A	Bolt	8 Ea (4 ea)	90-Start up Operation	5100413
AN5C13A	Bolt	8 Ea (4 ea)	90-Start up Operation	FM130466
AN5C15A	Bolt	2 Ea (1 ea)	90-Start up Operation	FM137887-1
AN5C32A	Bolt	4 Ea (2 ea)	90-Start up Operation	5047244
AN5C34A	Bolt	4 Ea (2 ea)	90-Start up Operation	FM132674
AN5C35A	Bolt	2 Ea (1 ea)	90-Start up Operation	FM139871
D206-648-013	Ground Handling Wheel Modification	2 Ea (1 ea)	90-Start up Operation	5103186
D2652	Bushing	32 Ea (16 ea)	90-Start up Operation	5121589
D2712	Set Screw	20 Ea (10 ea)	90-Start up Operation	5031303
D2932-1	Saddle LH Out, 206	2 Ea (1 ea)	90-Start up Operation	5096147
D2933-1	Saddle LH In, 206	2 Ea (1 ea)	90-Start up Operation	5099254
D2934	Saddle Spacer	4 Ea (2 ea)	90-Start up Operation	5015847
D2935	Saddle Spacer	4 Ea (2 ea)	90-Start up Operation	5035886
D2938-1	Saddle LH Out, 206	2 Ea (1 ea)	90-Start up Operation	5077668
D2939-1	Saddle LH In, 206	2 Ea (1 ea)	90-Start up Operation	5049303
D3396-3	Bushings	4 Ea (2 ea)	90-Start up Operation	FM49554
D3407-043	Tow Ring	2 Ea (1 ea)	90-Start up Operation	5059286
D3456-1	Washer	2 Ea (1 ea)	90-Start up Operation	5079335



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S121678



Part: K642-511

Job No: 180940

Serial No/Batch: S121678

Revision:

Inspector:

Exp Date:

Instructions:

Date: 10/25/18

54 OCT 1 5 8 3018
54 OCT 1 5 8 3018
54 OCT 1 5 8 3018
54 OCT 1 5 8 3018
54 OCT 1 5 8 3018

D3457-1 Washer
D3672-1 Washer, Phenolic
D3672-3 Washer, Phenolic
D3672-7 Washer, Phenolic
MS21043-3 Nut
MS21043-4 Nut
MS21043-5 Nut
NAS1149C0332R Washer
NAS1149C0432R Washer
NAS1149C0532R Washer

4 Ea (2 ea) 90-Start up Operation
48 Ea (24 ea) 90-Start up Operation
48 Ea (24 ea) 90-Start up Operation
48 Ea (24 ea) 90-Start up Operation
40 Ea (20 ea) 90-Start up Operation
26 Ea (13 ea) 90-Start up Operation
8 Ea (4 ea) 90-Start up Operation
48 Ea (24 ea) 90-Start up Operation
48 Ea (24 ea) 90-Start up Operation
16 Ea (8 ea) 90-Start up Operation

588882
8167255
5025022
5120640
5083543
5092684
5083544
5104651
5008052
5089292

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C35A	6	53	0
	AN3C36A	18	533	0
	AN3C41A	16	458	0
	AN4C6A	24	381	0
	AN5C11A	16	74	0
	AN5C12A	8	39	0
	AN5C13A	8	43	0
	AN5C15A	2	19	0
	AN5C32A	4	52	0
	AN5C34A	4	127	0
	AN5C35A	2	61	0
	D206-648-013	2	6	0
	D2652	32	495	0
	D2712	20	635	0
	D2932-1	2	1	0
	D2933-1	2	1	0
	D2934	4	64	0
	D2935	4	46	0
	D2938-1	2	1	0
	D2939-1	2	1	0
	D3396-3	4	44	0
	D3407-043	2	20	0
	D3456-1	2	288	0
	D3457-1	4	61	0
	D3672-1	48	1,034	0
	D3672-3	48	1,027	0
	D3672-7	48	481	0
	MS21043-3	40	873	0
	MS21043-4	26	1,646	0
	MS21043-5	8	150	0
	NAS1149C0332R	48	5,879	0
	NAS1149C0432R	48	1,305	0
	NAS1149C0532R	16	385	0

Part Specifications

Specifications could not be found.